

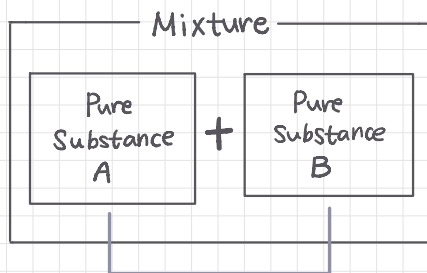
#3. PHYSICAL SEPARATION OF MIXTURES

In this section, students will learn to:

- * Explore homogeneous mixtures and heterogeneous mixtures through practical investigations:
- (a) using separation techniques based on physical properties

#3.1 WHY DO WE NEED SEPARATION TECHNIQUES

- * **Physical separation techniques**: rely on differences in the physical properties of the components in the mixture
 - physical state, solubility, boiling point, density, melting point, electrical & magnetic properties
- condition for every separation technique is the distinguishable properties of each component



Every pure substance (components) has its own characteristic physical properties, which are clearly different (unique) to any other pure substances

hydrophilic - attracted towards water

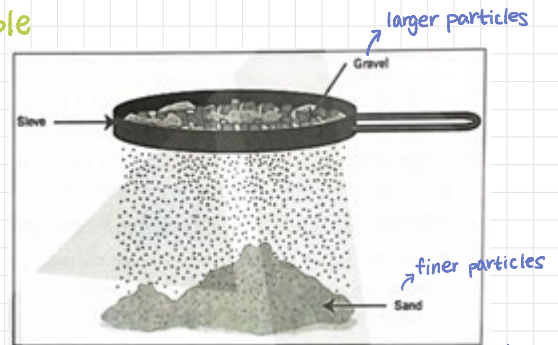
hydrophobic - X attracted towards water (i.e. attracted towards oily substances)

#3.2 SEPARATING SOLIDS

* **Sieving**: separating solid particles of various sizes

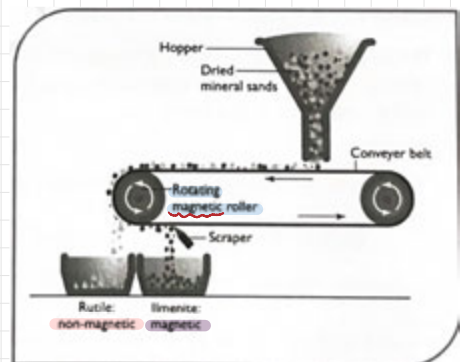
① two solids ② significantly different particle size

- Example



* **Magnetic separation**: magnetic components of a mixture are separated from the rest
magnetic solid + non-magnetic solid

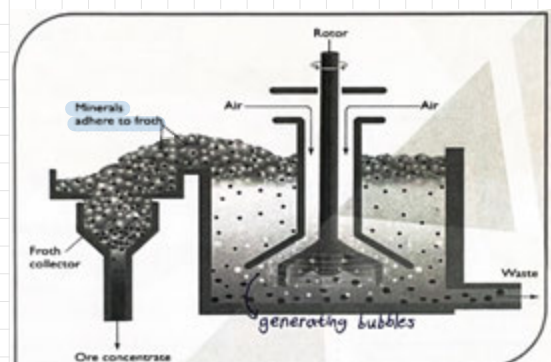
- Example



* **Froth Flotation**

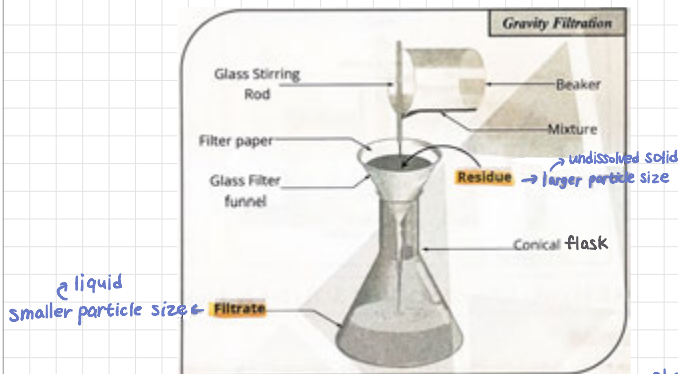
adsorption properties of the components to the water molecules
= hydrophobicity of the components in the mixture

- hydrophobic minerals w/ low density adhere / absorb to the froth (oily) - carried to the surface in order to be scraped from the surface & removed for further treatment
- hydrophilic gangue w/ high density does not float - sediments to the bottom of the vessel



#3.3 SEPARATING UNDISSOLVED SOLIDS & LIQUIDS

- * **(Gravity) Filtration**: undissolved solid particles are separated from a liquid by passing the mixture through a screen such as a filter paper
- different particle sizes



- the residue on the filter paper → washed with clean water & then dried in a low temperature oven (or use a dessicator)

chemical reaction
→ to avoid any unwanted

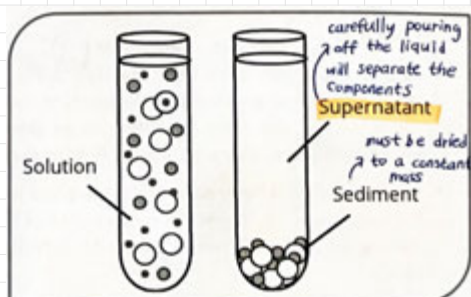
air-tight sealed
wet solid drying crystal

- ↳ drying the residue to constant mass
- ↳ in order to get pure solid (component)

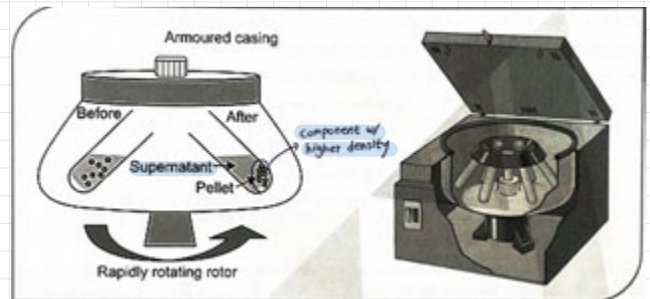
- using a glass rod – prevent splashing by pouring the liquids along the rod → for ensuring safety
- particle size of undissolved solid $\gg$ pore size of filter paper
- solutions X be separated into solute & solvent by filtering
- only the colloids & suspensions can be separated by filtration

- * **Sedimentation (using gravity)**: undissolved solids settle to the bottom of a container
- difference in the densities of the components

- more dense solids in less dense liquids → sedimentation
- less dense solids in more dense liquids → solid floats on the top of liquid



- * **Centrifugation**: accelerate the process of sedimentation by using a machine called centrifuge
- difference in density / particle size & weight



#3.4 SEPARATING DISSOLVED SOLIDS FROM SOLUTIONS

→ separating a solution into a solute & solvent

* **Vaporisation (Evaporation & Boiling)**: separating solids & liquids by vaporising off the liquid

- **evaporisation** - liquid is heated to a temperature below its boiling point ($L \rightarrow G$ below BP)

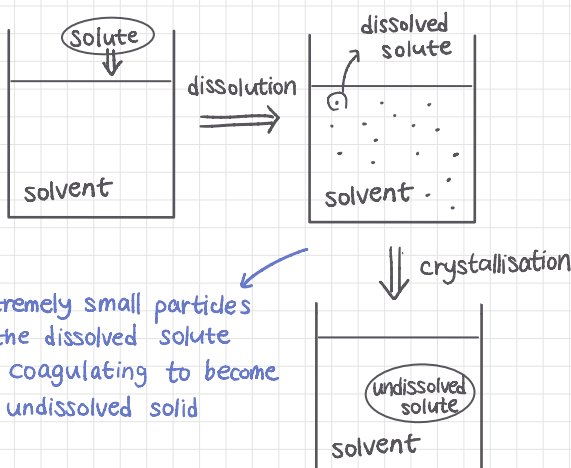
vaporisation - $L \rightarrow G$ @ or above the BP

difference in boiling points of the components (or volatility)

- **volatile** - a liquid that easily becomes a vapour
∴ a more volatile liquid → has a lower BP
- 'evaporate to dryness' - heating a solution in an evaporating basin to drive off all the solvent
- if we want solid → boiling or evaporating off the liquid is effective
- if we want liquid or both S & L → X use vaporisation

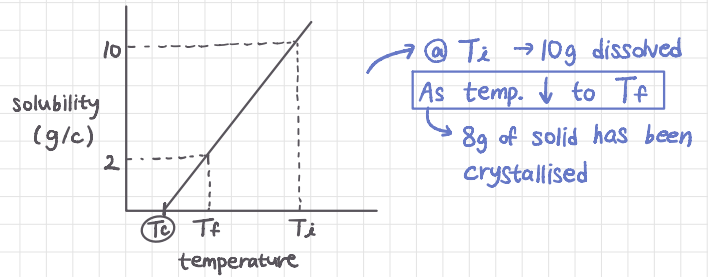
↗ opposite of dissolution (process of dissolving)

* **Crystallisation**: dissolved solute turns back into undissolved solute

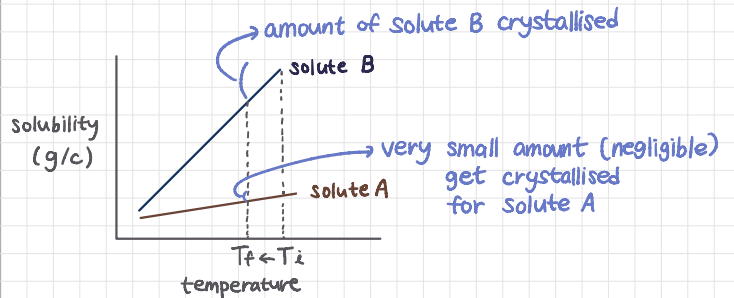


based on the principles of solubility

- compounds (solutes) tend to be more soluble in hot liquids (solvents) than they are in cold liquids
- if a solution is allowed to cool,
→ the solute is no longer soluble
→ forms the pure solid crystals



- the compounds of the mixture having different solubilities
- E.g. a mixture of salt and baking soda can be separated by dissolving in hot water
→ cooling the resultant solution

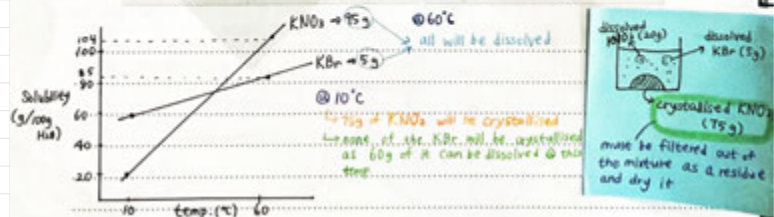


- Example

In-Class Exercise

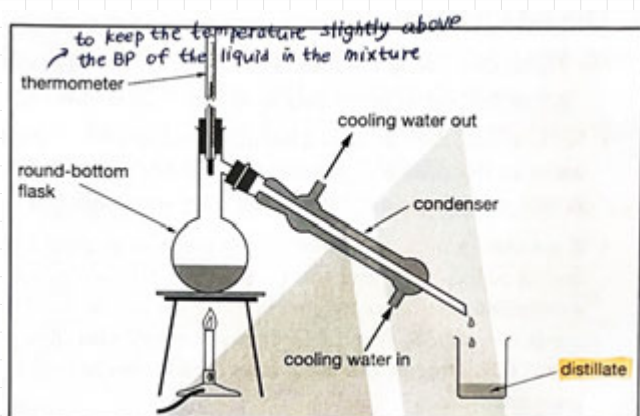
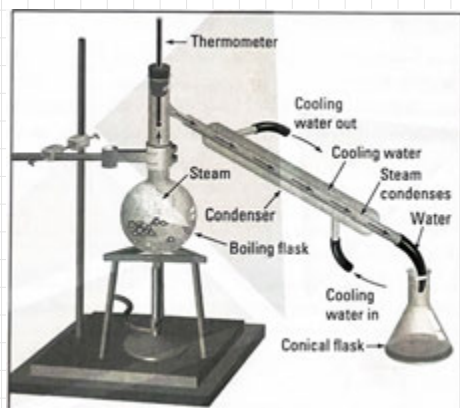
Use the table below to explain why and how 100g of potassium nitrate, KNO_3 , crystals containing 5%w/w of potassium bromide, KBr , impurity can be purified by crystallisation. → having only KNO_3 remaining as a result of removing all the impurities

Temperature (°C)	Solubility (g/100 g water)	
	Potassium nitrate, KNO_3 95% (w/w)	Potassium bromide, KBr 5% (w/w) impurity
10	20	60
60	104	85



* **Distillation**: a solution is boiled with the vapour formed being condensed back to a liquid in a different part of the apparatus

difference in the boiling points of the components



• **distillate**: the component w/ lower BP

Why must the Water Enter from the Bottom in a Condenser?

□ This ensures that the entire length of the condenser will always be full of cooling water

#3.5 SEPARATING MISCIBLE LIQUIDS

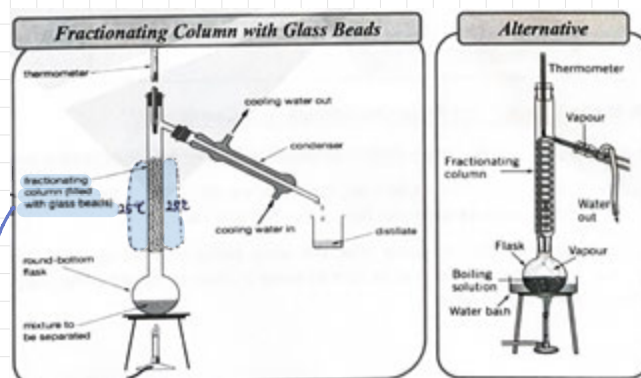
when a liquid dissolves in another liquid → miscible
when a solid dissolves in a liquid → soluble

* **Distillation**: separate a mixture of two miscible liquids if the boiling points of the liquids are sufficiently different (about 30°C or more)

Significant difference in BP

• E.g. separating a mixture of ethanol & water

* **Fractional Distillation**: separation of a mixture of a mixture of two or more miscible liquids for which the difference in boiling points is less than 25°C (components w/ similar BP)



→ provide surface for the vapors to cool & condense repeatedly

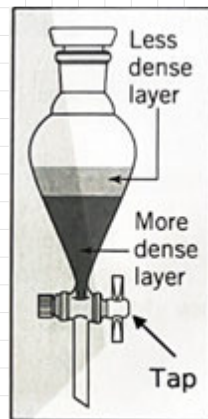
→ small decrease in terms of gases rising

#3.6 SEPARATING IMMISCIBLE LIQUIDS

* **Immiscible Liquids**: do not form a homogeneous mixture when they are mixed, separate into two distinct layer
e.g. water and cooking oil

* **Separating funnel**: allows us to run out the bottom liquid without getting it contaminated w/ any of the top one

- ① immiscible liquids
- ② significantly different densities



#3.7 SEPARATING SOLIDS USING SOLUBILITY

* **Dissolution, Filtration & Evaporation**

- Mixtures of solids can be easily separated if one solid is soluble in a particular solvent while the others are not

difference in solubility

- Sufficient solvent is added to a mixture to dissolve the soluble component
- insoluble component(s) is (are) filtered off
- soluble solid is recovered by evaporating the filtrate (solution of that solid) to dryness

